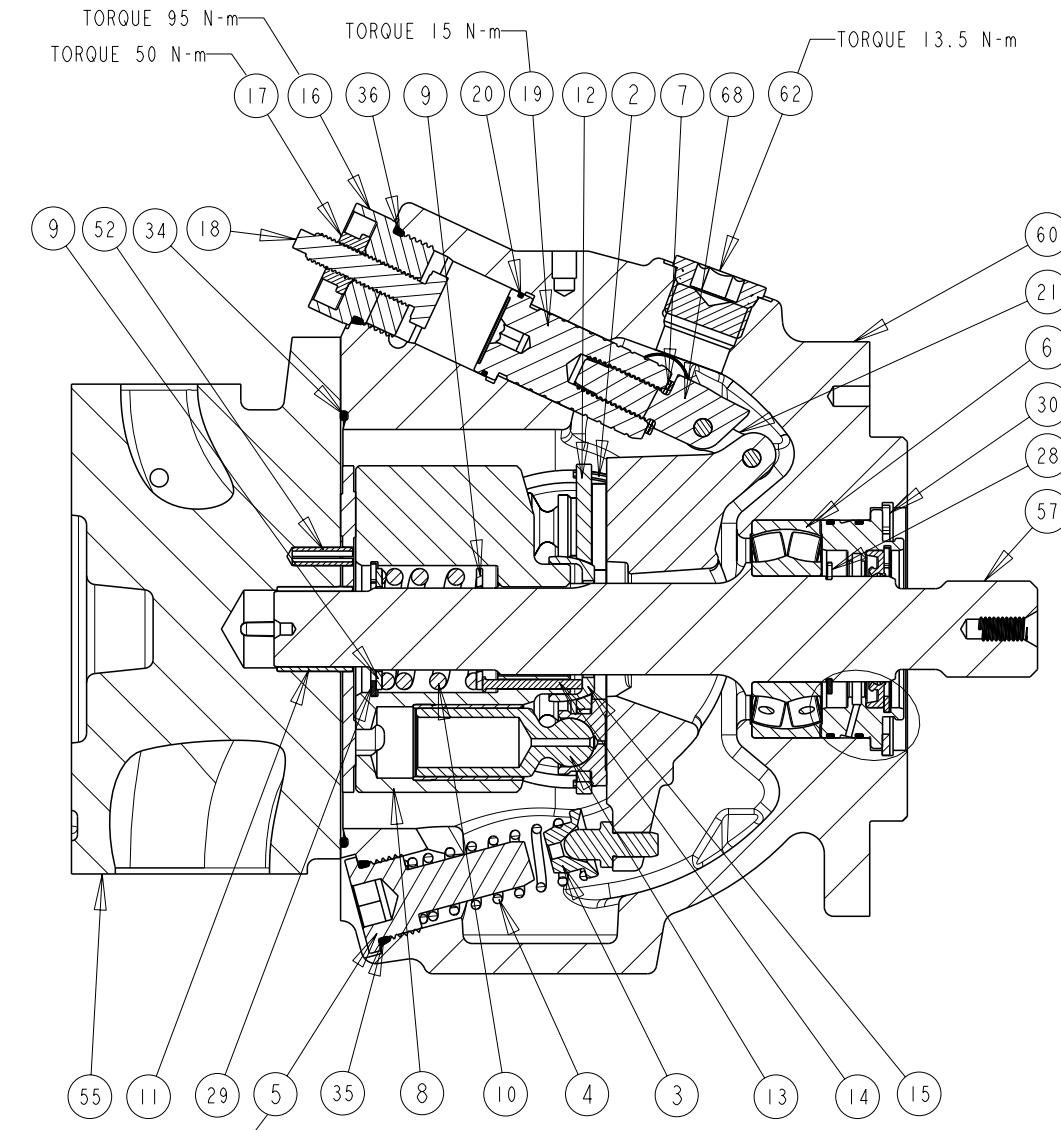
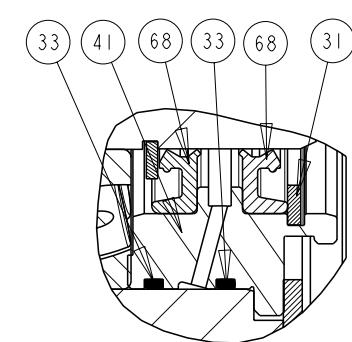


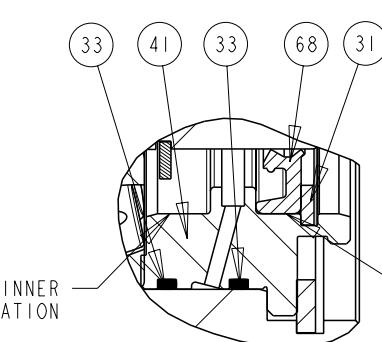
NOTES:
1 PUMP SHOWN IS A RIGHT HAND (CW) ROTATION PUMP. LEFT HAND (CCW) ROTATION PUMPS
HAVE OUTLET GAUGE PORT REVERSED.



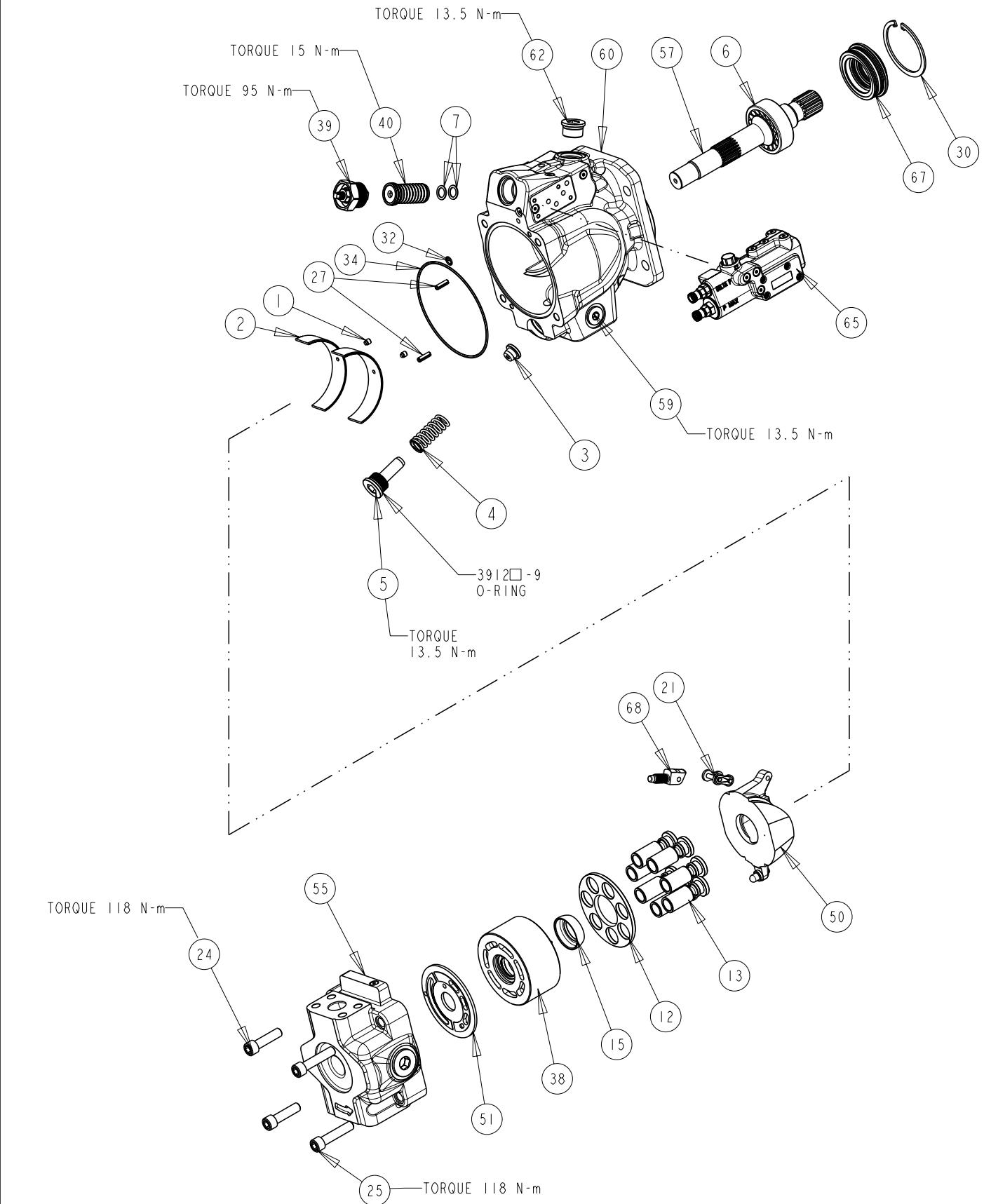
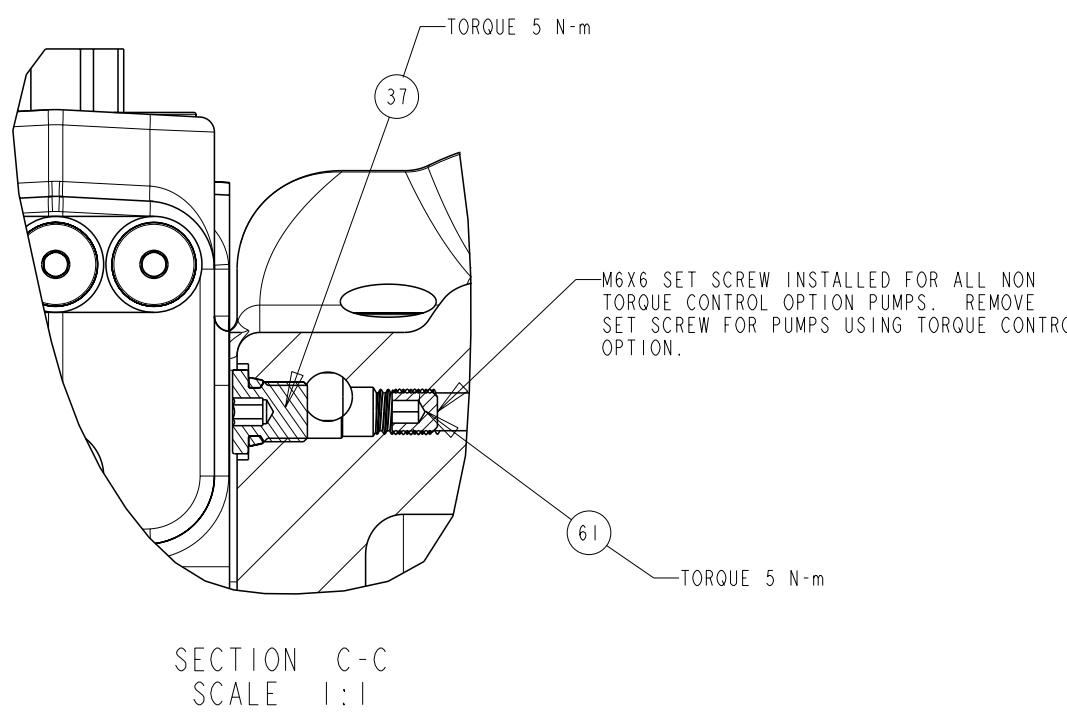
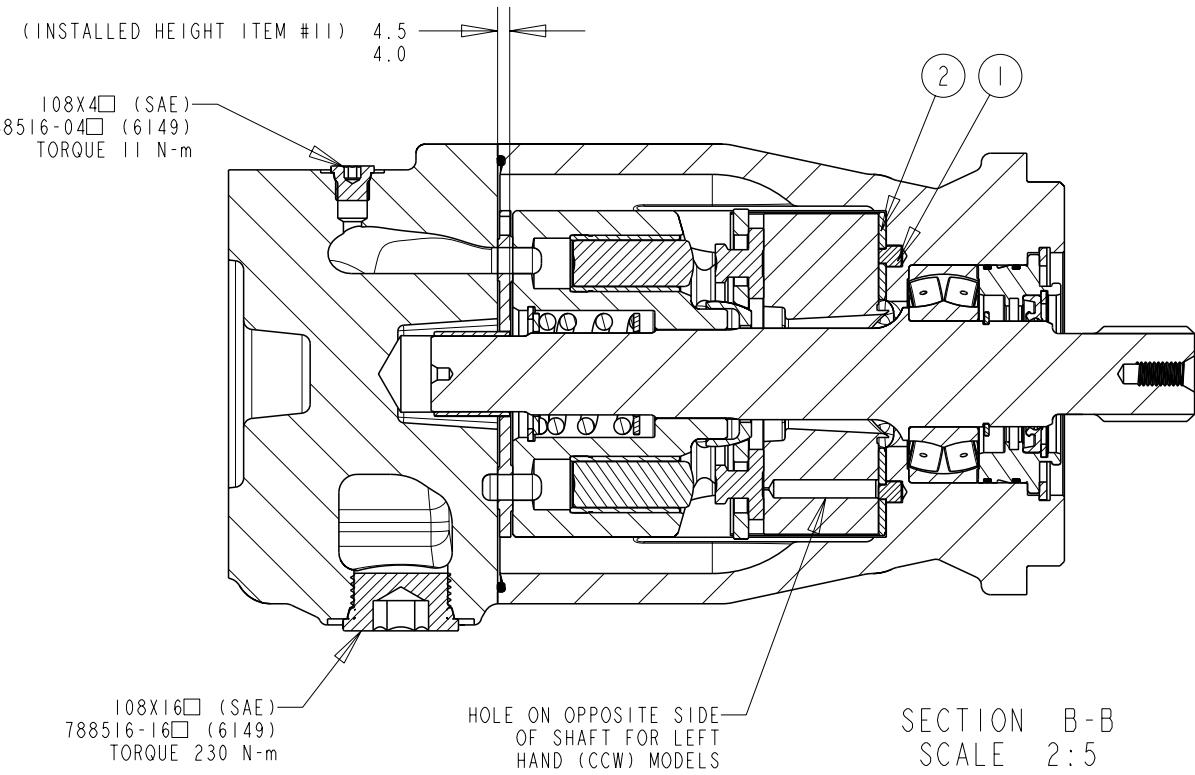
SECTION A-A
SCALE 2:5



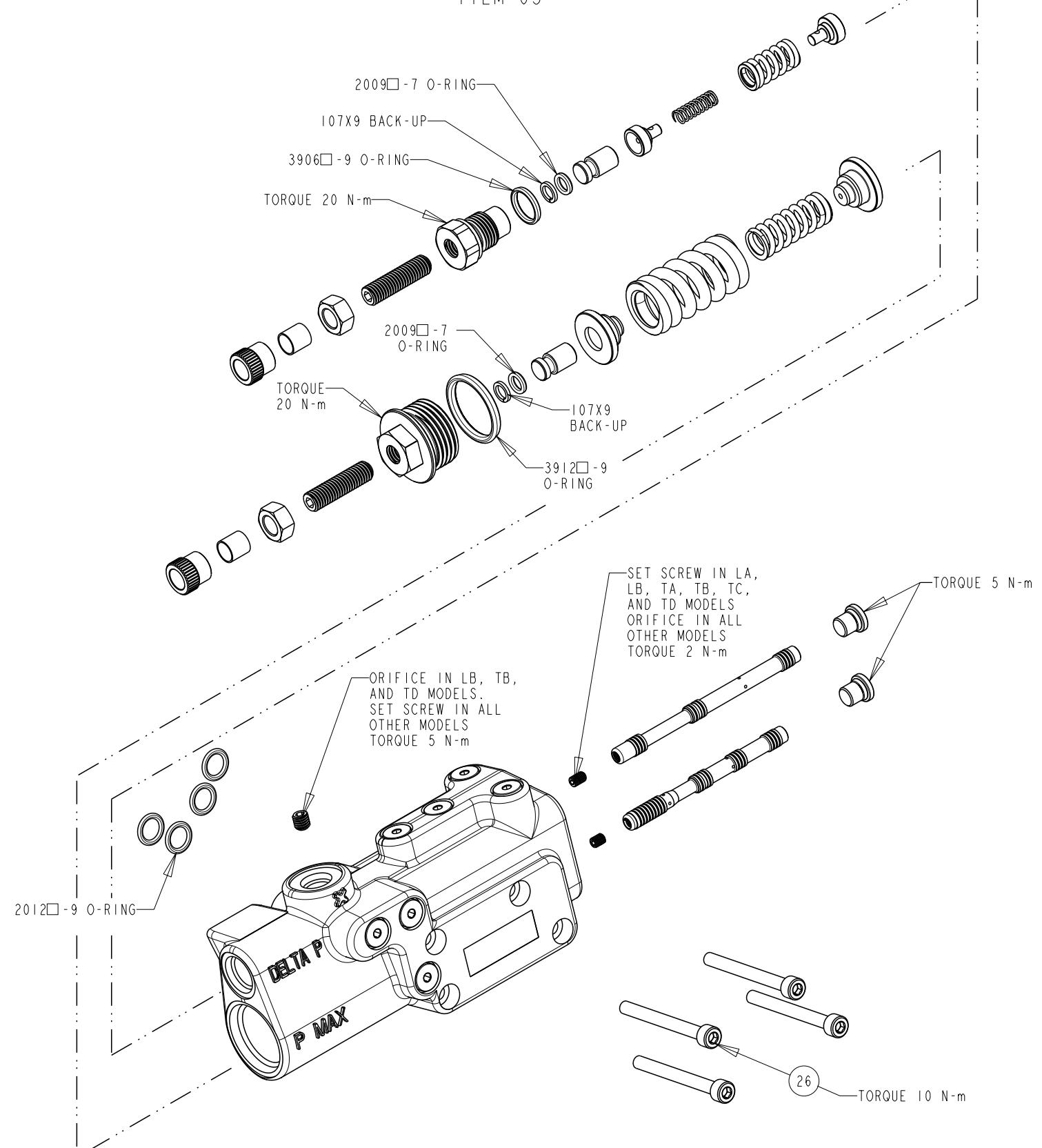
DUAL SHAFT SEAL ASSEMBLY
P2-060-0210-02
SECTION A-A
SCALE 1:1



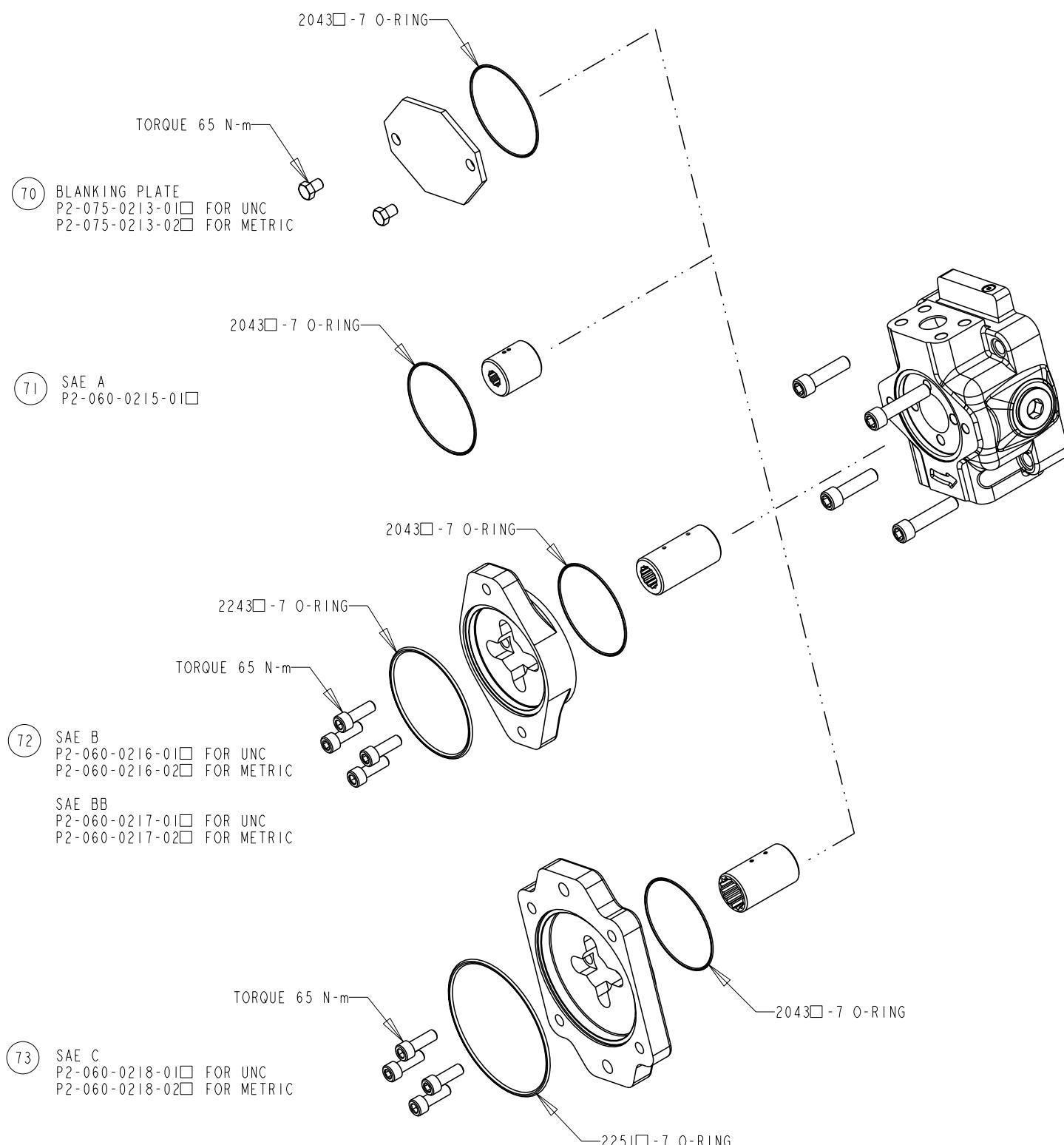
SINGLE SHAFT SEAL ASSEMBLY
P2-060-0210-01
SECTION A-A
SCALE 1:1



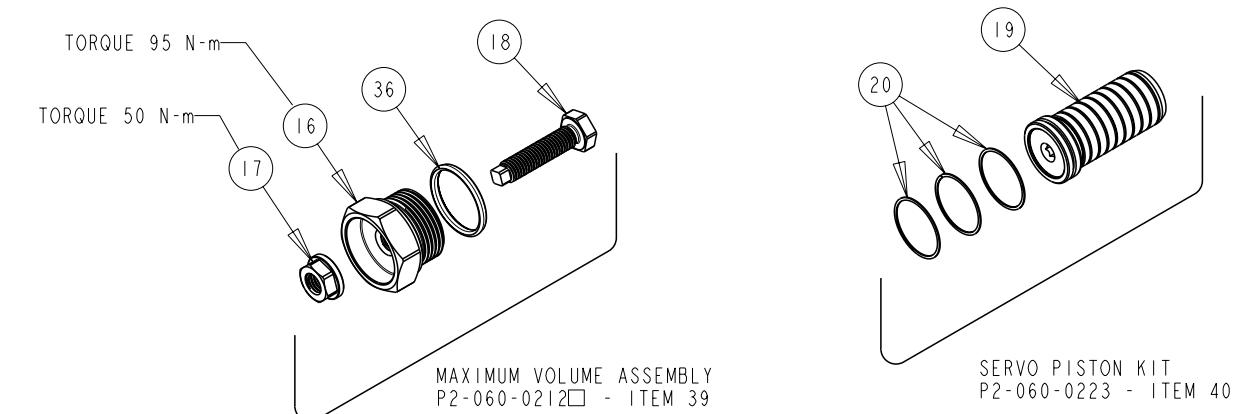
COMPENSATOR KITS
ITEM 65



THRU DRIVE KITS

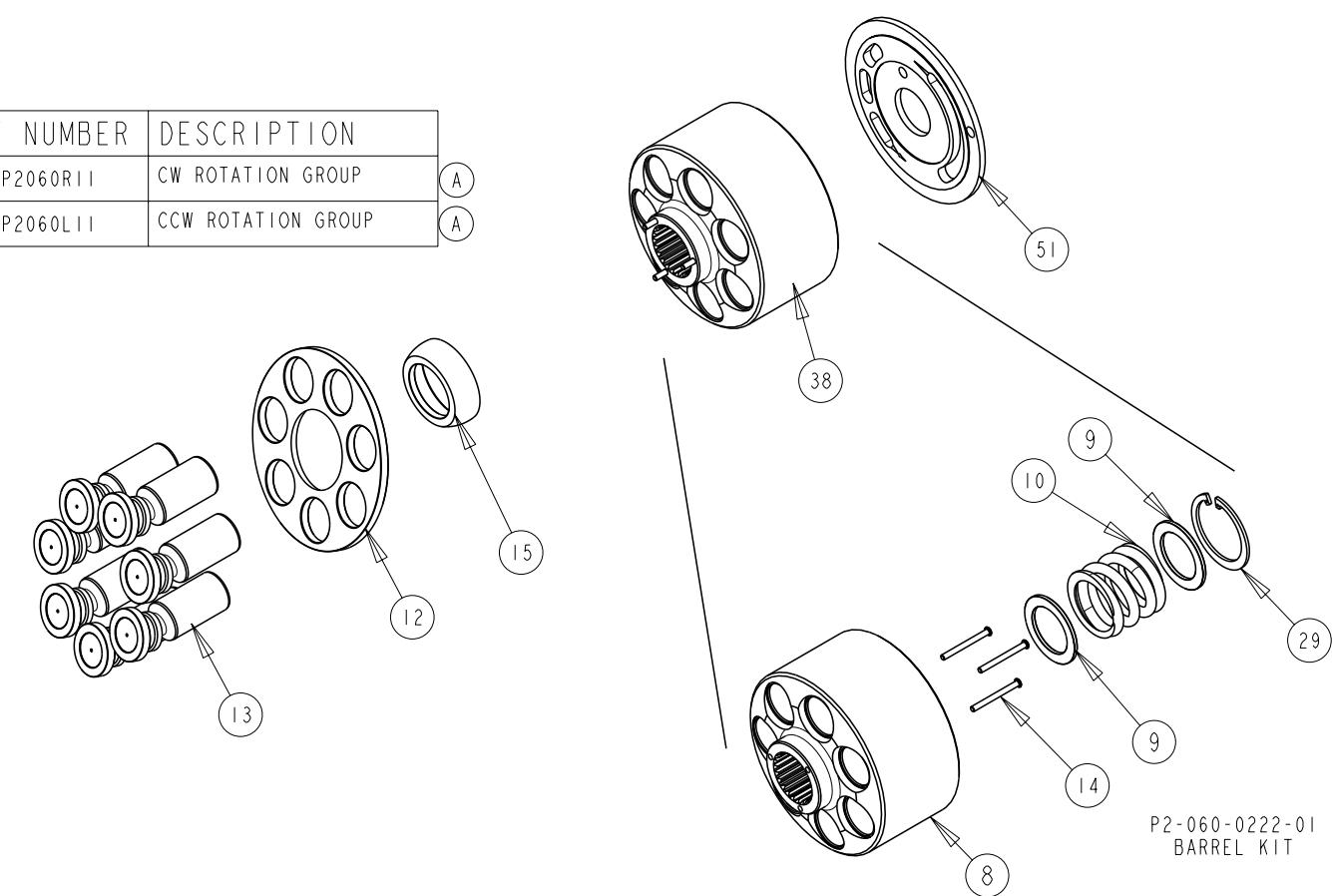


MAX VOLUME ASSEMBLY SERVO PISTON KIT

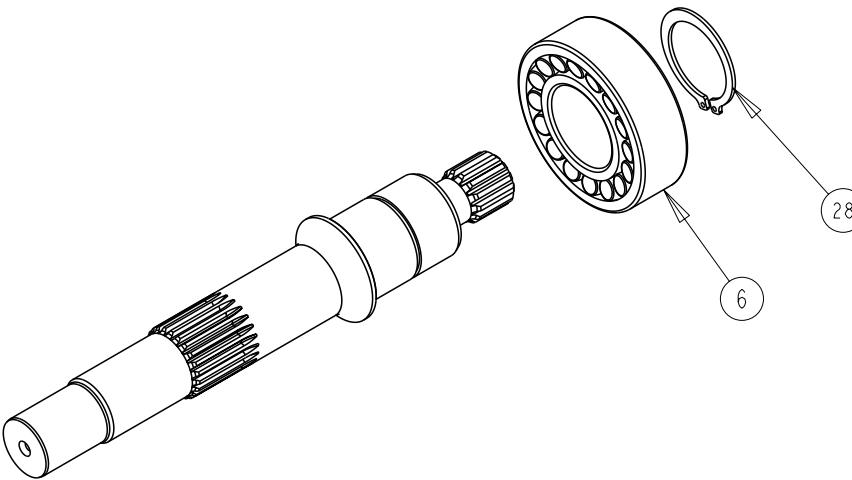


BARREL KIT AND ROTATION GROUP KIT

PART NUMBER	DESCRIPTION
RRKP2060RII	CW ROTATION GROUP
RRKP2060LII	CCW ROTATION GROUP



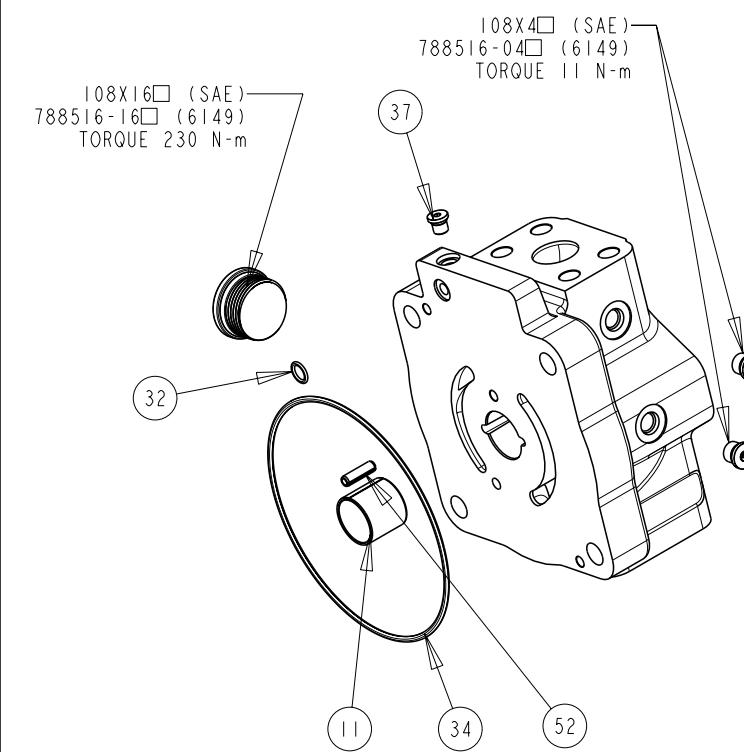
SHAFT ASSEMBLY KITS
ITEM 57



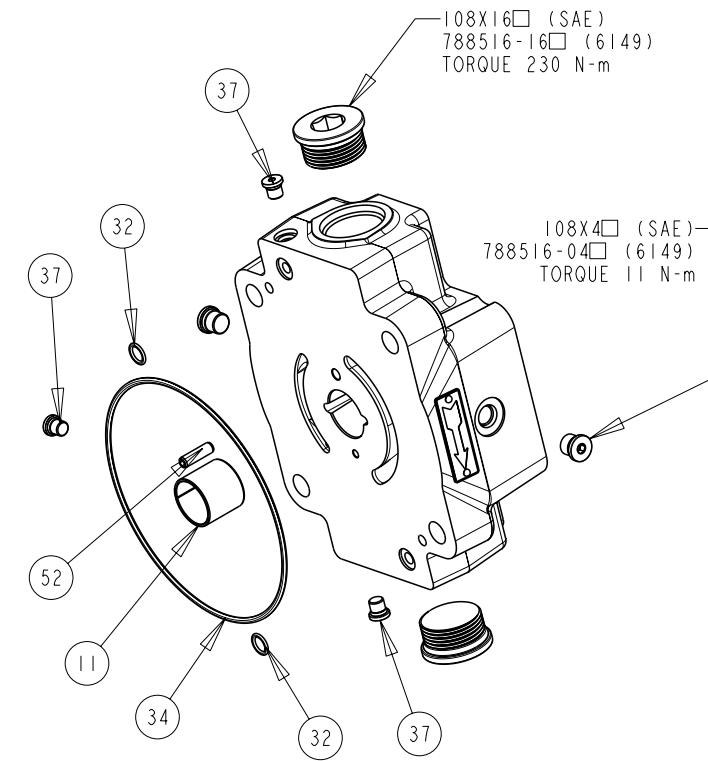
SHAFT ASSEMBLY INCLUDES SHAFT, BEARING, AND SNAP RING

SHAFT ONLY	SHAFT ASSY	DESCRIPTION
P2-060-3521	P2-060-0225-31	B SPLINE
P2-060-3522	P2-060-0225-32	B SPLINE THRU
P2-060-3523	P2-060-0225-33	BB SPLINE
P2-060-3524	P2-060-0225-34	BB SPLINE THRU
P2-060-3512	P2-060-0225-35	C SPLINE
P2-060-3525	P2-060-0225-36	C SPLINE THRU
P2-060-3528	P2-060-0225-41	B KEY
P2-060-3529	P2-060-0225-42	B KEY THRU
P2-060-3530	P2-060-0225-43	BB KEY
P2-060-3531	P2-060-0225-44	BB KEY THRU
P2-060-3532	P2-060-0225-45	C KEY
P2-060-3533	P2-060-0225-46	C KEY THRU
P2-060-3538	P2-060-0225-51	B SPLINE NO UNDERCUT
P2-060-3539	P2-060-0225-52	B SPLINE THRU NO UNDERCUT
P2-060-3540	P2-060-0225-53	BB SPLINE NO UNDERCUT
P2-060-3541	P2-060-0225-54	BB SPLINE THRU NO UNDERCUT
P2-060-3542	P2-060-0225-55	C SPLINE NO UNDERCUT
P2-060-3520	P2-060-0225-56	C SPLINE THRU NO UNDERCUT

COVER ASSEMBLY KITS
ITEM 55



SIDE PORTED COVER



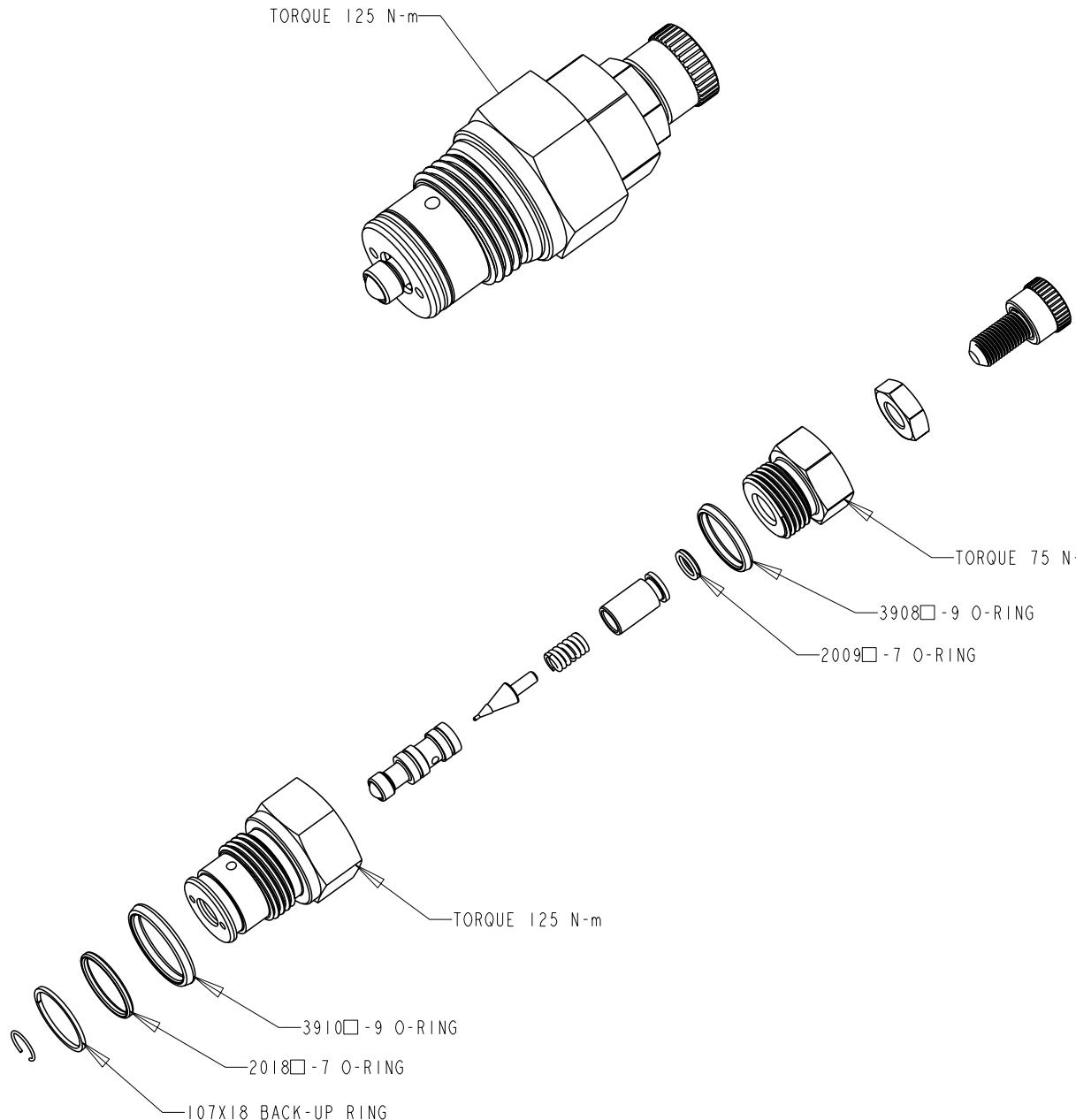
REAR PORTED COVER

COVER ONLY	COVER ASSY	DESCRIPTION
P2-060-1013-01	P2-060-0226-01	SIDE PORTS, CCW, UNC
P2-060-1013-02	P2-060-0226-02	SIDE PORTS, CCW, UNC, THRU
P2-060-1013-03	P2-060-0226-03	SIDE PORTS, CCW, METRIC
P2-060-1013-04	P2-060-0226-04	SIDE PORTS, CCW, METRIC, THRU
P2-060-1014-01	P2-060-0226-05	SIDE PORTS, CW, UNC
P2-060-1014-02	P2-060-0226-06	SIDE PORTS, CW, UNC, THRU
P2-060-1014-03	P2-060-0226-07	SIDE PORTS, CW, METRIC
P2-060-1014-04	P2-060-0226-08	SIDE PORTS, CW, METRIC, THRU
P2-060-1017-01	P2-060-0226-17	REAR PORTS, CW, UNC
P2-060-1017-02	P2-060-0226-18	REAR PORTS, CW, METRIC
P2-060-1017-01	P2-060-0226-19	REAR PORTS, CCW, UNC
P2-060-1017-02	P2-060-0226-20	REAR PORTS, CCW, METRIC

TORQUE CONTROL CARTRIDGE

P2-000-0803 □ - ITEM 63

(A)



ASSEMBLY, DIS-ASSEMBLY AND REPAIR NOTES

DISASSEMBLY STEPS FOR ENTIRE PUMP

1. REMOVE COVER SCREWS AND COVER
2. REMOVE ROTATING GROUP
3. REMOVE SHAFT SEAL CARRIER
4. REMOVE SHAFT
5. REMOVE BIAS SPRING PLUG, SPRING AND RETAINER
6. REMOVE MAX. VOLUME ASSY
7. REMOVE SERVO PISTON ASSY
8. REMOVE SWASHPLATE ASSEMBLY

SHAFT SEAL REPLACEMENT

1. REMOVE SEAL CARRIER ONLY
2. REMOVE OLD SEAL
3. INSPECT SHAFT
4. IF SHAFT IS WORN INSTALL NEW SEAL
IN INNER LOCATION FOR SINGLE SEAL
APPLICATIONS (SEE SHEET 1).
REPLACE SHAFT FOR DUAL SEAL APPLICATIONS

